



CHEMICAL
DATA
SERIES

MOLYBDENUM CHEMICALS

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PROPERTIES OF MOLYBDENUM DISULFIDE

MoS₂ (Molybdenite)

Molybdenum disulfide is found in nature in the mineral molybdenite and in conjunction with copper sulfide ores. It may be prepared synthetically by treating pure molybdic oxide, MoO₃, with hydrogen sulfide. Subsequent reduction is required to obtain a pure molybdenum sulfide in the tetravalent state. The natural and synthetic MoS₂ materials differ substantially in crystal structure. The chemical and physical properties reported here pertain to natural molybdenite.

PHYSICAL PROPERTIES

Formula Weight	160.08
Color	Blue-gray to black
Specific Gravity	4.85-5.0
Melting Point	higher than 1600 C
Crystal Structure	Hexagonal. Alternate layers of Mo and S atoms. Each Mo atom surrounded by a trigonal prism of S atoms at distance 2.41 Angstroms. ^{1,2}

THERMODYNAMIC PROPERTIES³

Heat of Formation	$\Delta H_{298.16K}^{\circ} = -56.1$ kcal/mole
Free Energy of Formation	$\Delta F_{298.16K}^{\circ} = -54.0$ kcal/mole
Heat of Fusion	$\Delta H_{1458K} = 10.9$ kcal/mole

Although the melting point of pure MoS₂ is higher than 1600 C, a melting point of 1185 C has been reported for molybdenite. Accordingly, the heat of fusion of this material was estimated for the lower temperature.

Recent studies have produced new data relating to the low temperature heat capacity and entropy of molybdenum disulfide.⁴

ELECTRICAL AND MAGNETIC PROPERTIES

Molybdenum disulfide is diamagnetic. The magnetic susceptibility varies from specimen to specimen.^{5,6,7} The susceptibility in the basal plane is smaller and decreases less rapidly with increasing temperature than the susceptibility perpendicular to the basal plane.⁷

Molybdenum disulfide is a linear photoconductor; i.e., the photo-current is characterized by exponential decay and growth, and the growth rate is proportional to the intensity of illumination.⁸ Maximum photosensitivity is in the red. The threshold of photoconductivity is at about 2 microns.⁹

Conductivity in MoS₂ may be either *p*- or *n*-type.^{10,11} Charge-carrier activation energies of 0.55, 0.14, 0.12, and 0.05 ev have been reported.^{10,12} The conductivity and Hall constant of various specimens may differ widely. In a recent study, conductivity (in the basal plane) of 4 to 0.009 (ohm-cm)⁻¹ and Hall constant of 35 to 3000 cm³/coulomb were found for various specimens of natural molybdenite.¹¹ The conductivity is ohmic over a wide current range. The charge-carrier mobility in the basal plane is of the order of 10² cm²/volt-sec at room temperature. The mobility varies approximately as T^{-3/2} (where T is the absolute temperature), above about 150 K, indicating lattice scattering. Conductivity and mobility are smaller in the direction normal to the basal plane.¹¹

The transverse change in resistance in a magnetic field (with the field perpendicular to the basal plane) is similar for specimens of different conductivity. The coefficient α is about 2×10^{-12} oersted⁻² in the expression $\Delta\gamma/\gamma = \alpha H^2$, where γ is the conductivity, and H is the magnetic field strength. With the field parallel to the basal plane, no change in conductivity has been detected ($\alpha < 4 \times 10^{-13}$ oersted⁻²).¹¹

A study of the resistance-pressure characteristic of one specimen of natural molybdenite showed that the resistance decreased smoothly (with increasing pressure) to 56 per cent of the initial value at 20,000 kg/cm², then dropped abruptly, as a result of a transition, to 20 per cent of the initial value. With further pressure increase, the resistance decreased smoothly to 11 per cent at 100,000 kg/cm.¹³

The thermoelectric power of MoS₂ has been reported as 300 to 700 microvolts/degree at room temperature. It is essentially constant over a wide temperature range.^{11,12}

Rectifier and transistor action have been observed in MoS₂.^{14,15} A power rectifier with a barrier layer of MoS₂ is claimed to be usable at temperatures up to 250 C.¹⁶ A stable electric resistance element comprising between 2 and 20 per cent molybdenum sulfide is also claimed.¹⁷

PREPARATION

Molybdenum disulfide can be prepared by direct combination of the elements at elevated temperatures, by heating molybdenum trioxide in hydrogen sulfide, or by fusing molybdenum trioxide with a mixture of sulfur and potassium carbonate.

CHEMICAL PROPERTIES

REACTIONS Molybdenum disulfide is quite unreactive chemically. It can be reduced to molybdenum by heating in an inert atmosphere, vacuum or hydrogen. The decomposition pressure of MoS_2 is given by the equation $\log P_{\text{mm}} = -A/T + B$, in which P_{mm} is the sulfur pressure in mm Hg, T is the temperature in deg K, and $A = 13,830$, $B = 6.35$ over the temperature range 1177 to 1379K.¹⁸

The equilibrium constant of the reaction $\text{MoS}_2 + 2\text{H}_2 = 2\text{H}_2\text{S} + \text{Mo}$ is as follows:¹⁹

t, ° C	805	910	1005	1100
$\log_{10}K$	-2.235	-2.059	-1.863	-1.319

Heating in air oxidizes MoS_2 to MoO_3 , in chlorine to MoCl_5 .

LUBRICATING PROPERTIES

Basic to the lubricating properties of molybdenum disulfide is its lamina structure. Each lamina is composed of two layers of sulfur atoms between which is sandwiched a layer of molybdenum atoms. Within each layer the atoms are arranged hexagonally, and all laminae have the same sandwich construction. The attractive forces between atoms in the same lamina are greater than the forces attracting sulfur atoms in one lamina to those in another. As a result of these weak bonds between layers, one lamina slides easily over the other, imparting low shear characteristics to the compound. This characteristic lamina structure of molybdenum disulfide can be observed with the electron microscope.²¹ The lubricating characteristics of molybdenum disulfide are independent of adsorption films, a factor that indicates that it is more valuable than graphite as a lubricant under conditions unfavorable to formation and retention of adsorption films on cleavage faces.

The coefficient of friction of molybdenum disulfide is low, showing advantages over other solid lubricant additives. Experiments with graphite and MoS_2 conducted on

SOLUBILITY Molybdenum disulfide is not soluble in ordinary solvents, but it dissolves in strong oxidizing agents (aqua regia and hot, concentrated HCl , H_2SO_4 and HNO_3) by oxidation to the hexavalent state. It dissolves in KCN solution by complex ion formation.

A study²⁰ of the rate of dissolution of MoS_2 in alkaline solution was carried out under carefully controlled conditions. Studies made in the temperature range of 100 C to 175 C and in the pressure range 0 to 700 psia of oxygen showed that the rate of leaching by KOH was a linear function of oxygen over-pressure and KOH concentration. Commercial application of this process to the production of ferromolybdenum and molybdenum chemicals is promising.

USES

A Kinetic Friction Apparatus show that at room temperature and low speed there is little choice between the two materials, but that at higher speeds, the friction coefficient of MoS_2 is lower. No welding occurred with the MoS_2 films and the MoS_2 was bonded to the surface. In comparing MoS_2 and graphite, both in light motor oil, the coefficients of friction are .071 and .196, respectively.

CATALYTIC PROPERTIES

Molybdenum disulfide is used as a catalyst in a variety of hydrogenation-dehydrogenation reactions involving complex hydrocarbon mixtures such as petroleum and coal tars. For maximum surface area, the disulfide is usually precipitated onto a carrier from ammonium molybdate and hydrogen sulfide or from ammonium thiomolybdate. However, difficult hydrogenation reactions have also been carried out over natural MoS_2 in a micronized form. The tetravalent form of the sulfide is usually preferred. To insure proper reduction, hydrogen activation of precipitated molybdenum sulfide catalysts is recommended.

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